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## TIA integrated control and training techniques

By YANG SONG SHAN. YANG GUANG

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 352 Publisher: Petroleum Industry Press Pub. Date :2009-04. This book systematically describes the Siemens programmable logic controller PLC (Programmable Logic Controller) S7-200. S7-300 s integrated control technology. The main contents include PLC object-oriented programming. configuration configuration technology industry. Profibus-DP (Process Field bus Decentralized Periphery) fieldbus communications technology. inverter drive technology. stepper motors and servo motor drive technology. expansion module EM231 and EM235 open-loop and closed-loop analogue PID (Proportional-Integral-Derivative) control. This book can serve as institutions of higher learning mechanical design and manufacturing and automation. mechanical and electrical integration. industrial electrical automation. process control professionals and other equipment and materials; also as a graduate of machinery and electronic materials; also as petroleum. chemical and machinery manufacturing industry engineering and technical personnel training materials. Contents: Chapter 1 Overview 1.1tia integrated control 1.2profibus-dp fieldbus 1.3 visualization process configuration control 1.4s7-200plc thinking questions a profile review Chapter 2. s7-200plc programming programming 2.1plc 2.2 interlocked with the empirical method 2.3 Interlock Control sequence set. reset the timer and alarm circuit 2.4. counter instructions control the internal functions 2.5 2.6 2.7 programming sequence...



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